

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 09.07.24	Job No.: ENG0108JU	ADR Yes/No: Y	ADR Date: 09.07.24	ECN #: 09- 637
Product No.: D205-523	Created By: RF	Approved By:		
Product Name: Heli-Rappel Kit 500 lb Fits LH/RH	Checked By:	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	09.07.28	DQA / QA Coord	N		
Production Engineering Coord	Y	LL	09.07.28	QC Coordinator	N		
Production Document Control	N			Marketing	N		
Customer Technical Support	N			Customer Order Processing	N		

Reason for Change: This change was done for the machinist to have tolerances to work from, and correct clearance for nut and washer.

Documents Affected:
Release the following drawing:
D3011 Rev B dated 09.07.24

PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.07.28
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ		09.07.28
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	Y	KJ	Rev. D	09.07.28
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N	KJ		
19	Update Document Control Database / Laminated Dwg's	N			
20	Update Grey Project Binder	Y	KJ	Add Design Review	09.07.28
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.07.28
22					
23					

Description / Action:
Use D3011 Rev. B dwg and DSN file to update CNC program to produce D3011-1 Rappel Slide Bar. This change was done for the machinist to have tolerances to work from, and correct clearance for nut and washer. There is 2 kits in stock are not affected with this change.
Now D3011-1 is required to do LPI, ensure it is schedule properly.

ECN Verified & Complete:

Date: 09/07/30